CD3MN (SS2205) Duplex Stainless Steel

CD3MN is a Fe-Cr-Ni-Mo duplex stainless steel, with greater corrosive resistance than standard 18-8 Cr-Ni and 18-14-2/18-14-3 Cr-Ni-Mo stainless steel parts.

Casting Material Standard: ASTM A890/A995 Grade 4A; Type 22Cr-5Ni-Mo-N; Casting UNS J92205; ACI CD3MN; Wrought UNS S31803; Wrought grade SS2205; EN 1.4462 X2CrNiMoN22-5-3; SUS 329J3L

CD3MN (SS2205) Chemical requirements:
Carbon, max 0.03;
Manganese, max 1.50
Silicon, max 1.00
Phosphorus, max 0.04
Sulfur, max 0.02
Chromium 21.0-23.5
Nickel 4.5-6.5
Molybdenum 2.5-3.5
Copper 1.00max
Nitrogen 0.10-0.30

CD3MN (SS2205) Mechanical Property:
Tensile Strength, min 90ksi [620Mpa]; Yield strength, min 60Ksi [415Mpa]; Elongation 25%

CD3MN (SS2205) Heat treatment process:
Heat to 2050°F [1120°C] minimum for sufficient time to heat casting uniformly to temperature and water quench, or the casting may be furnace cooled to 1850°F [1010°C] minimum, hold for 15 min minimum and then water quench.
Hardness: HB235

CD3MN is also named as SS2205 in market, which is probably the most recognized and widely used of the many duplex stainless steel.
SS2205 is used in pump industry, such as pump casing and pump impeller. And CD3MN won't pit like regular stainless steel, has a better stress/corrosive cracking resistance than standard stainless, and higher strength than standard stainless steel. And compared with regular cast iron material, it is much more resistant to corrosion and much stronger.

CD3MN (SS2205) BENEFITS
Corrosion and pitting resistance
Better for abrasive applications
Higher strength than standard stainless steel
Improved ductility and weldability
Better resistance to embrittlement
SERVICE IN QINGDAO CASTING QUALITY INDUSTRIAL

- SAND CASTING
- INVESTMENT CASTING
- SHELL CASTING
- PERMANENT MOLD CASTING
- CNC MACHINING

As a professional casting manufacture, Qingdao Casting Quality Industrial pay much attention to the quality and technology, our products are much more casting and forging parts. We are mainly do Sand Casting, Investment Casting (Lost Wax Casting or Precision Casting) and Die Casting. Today, its products are marketed globally through many countries.

Our Services

Casting Quality focus on Metal Parts industry, we provide professional service in Metal Casting field.

1. Sand Casting
2. Investment Casting
3. Shell Casting
4. CNC Machining
5. CAD Design
6. Tools/Mold Design

Many buyers from all over the world purchase products from China. But do you know the quality of products in China? Maybe you only pay the surface and price, but the inner quality is lost.

Housing Casting Design in Solidworks

What makes Casting Quality the best?

Innovation

Our engineers are more than just designers…they’re pioneers. Our team use CAD/CAM to do the simulation of casting parts. Through the advanced technology, we can know the weight and structure. We also visited so many factories to know their difference and improve our products every year.

Quality

We’re obsessed with quality. Casting Quality constantly strives to exceed our customers’ expectations in durability and performance. In fact, we will control the whole process from the original material to the finished parts, include the technology. Uniquely-designed Quality Control System focuses on ensuring four product goals: 1) Eligible Chemistry, 2) Hardness 3) Property and 4) Affordable Pricing. The result is the best casting products value in the industry.

Service

We’re in Qingdao, China. It has convenient transportation of road and sea. Courteous service is part of who we are, and we do it better than anyone in the industry. With Casting Quality you can expect friendly, knowledgeable, and prompt customer service.

Fulfillment

Shipping orders complete and on-time is of paramount importance to our customers. We will count the delivery date and result before accept your order. Casting Quality consistently ranks as one of the best in speed of delivery and fill rates.
Casting Quality
As professional supplier of castings in China, Qingdao Casting Quality Industrial Co., Ltd provide our clients perfect solution in metal industry. We focus on providing service and quality exceeding customer’s expectation, at highly competitive prices.

The production process includes sand casting, investment casting, die casting, lost foam casting, centrifugal casting and permanent casting. Today, its products are marketed globally through many countries.

Why Choose Casting Quality As Your Partner?

Integrity
We will honestly inform our clients of our capacity and quality level. All clients have the right to get the actual details including production process, quality, shipment and defects. The honesty will be benefit to both parts.

Innovation
Our engineers are more than just designers. They are pioneers. Our team use CAD/CAM to make the simulation of casting parts. Through the advanced technology, we can know the weight and structure. We also visit many other factories to know the differences and to improve our products every year.

Quality
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Service
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Sand Casting

Sand casting is divided into many types: GREEN SAND CASTING, RESIN SAND CASTING AND SODIUM SILICATE BONDED SAND CASTING. Green sand casting is the lowest cost method to get a product, whose surface finish is not good too. Resin sand casting will get a good surface and precision dimensions, so it is widely used in automobile industry.


Unit weight range from 100g to 20tons.

Investment Casting

As highly versatile casting process, Investment Casting has for some time been perceived as a comparatively expensive process. But when compared to alternative processes which require extensive welding or machining, an investment cast component can often dramatically reduce overall part production costs.

Casting Quality Industrial would adapt three investment casting methods to reach our clients’ quality requirement: Water Glass Colloidal Silica-sodium), Silica Sol technology; or Colloidal Silica-sodium Silicate Compound. Water Glass technology is the worst quality but cheapest. Silica Sol technology is the best quality but most expensive. We will analysis the usage and drawings tolerance to choose an economic method.

Unit weight range from 1g to 100Kgs.
Centrifugal Casting

Centrifugal Casting mainly produce the pipes or pipe figure products, such as ductile iron pipe, cast iron soil pipe, glass roller, Furnace Roller and radiant tubes.

Lost Foam Casting

Lost-foam casting (LFC) is a type of evaporative-pattern casting process that is similar to investment casting except foam is used for the pattern instead of wax. This process takes advantage of the low boiling point of foam to simplify the investment casting process by removing the need to melt the wax out of the mold. Casting Quality Industrial only supply ductile iron or steel parts by lost foam casting method, such as valve body, impeller, pipe fittings, electrode and simply figure parts.

Die Casting

Die casting is a metal casting process that is characterized by forcing molten metal under high pressure into a mold cavity. Die Casting is generally used to make aluminum and zinc alloy parts.

Permanent Casting

Permanent casting and low pressure casting, Casting Quality only used to make aluminum castings, permanent casting can get a better surface and dimensions than sand castings, low pressure casting can get a stably structure which are suitable to the endure pressure parts.
Experienced inspection team of Casting Quality conducts the entire quality control procedure from raw material to finished products. All inspectors are well trained and have rich product knowledge & inspection experiences.

* Raw Material Control.
* Chemistry Spectrum Analysis
* Mechanical Property
* Metallographic Analysis
* Ultrasonic Testing
* Magnetic Testing.
* Radiographic Testing.
* Dimension Inspection.
* Visual Inspection
* Dimension Checking
* Chemical Analysis
* Penetrant Testing
* Leak Testing
* Hardness Test